SECRET

IN 28974

TOR: 20/2312Z SEP 68 DES

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	PRIORITY		
•	IDEAL IST	SCOPE CROSS	

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- PROCEDURES IS FINALIZED THE EXISTING PROCEDURES SHOULD BE FOLLOWED WITH THE FOLLOWING DIFFERENCES:
- A. ONE HOUR BEFORE FLIGHT THE STATIC PRESSURE
 MUST BE BETWEEN 70 AND 90 PSI. USING THE RG-155-18
 FLOW TEST KIT FOR FLOW CHECK THE PRESSURE MUST BE ABOVE
 55 PSI.
- B. IF STATIC PRESSURE IS ABOVE 90 PSI, BLEED DOWN WITH RG-155+18. DO NOT USE VENT TOOL IN FILL VALVE. PRESSURE MUST DROP TO THIS LEVEL WITH 30 SECONDS.
- C. IF PRESSURE IS LOW TO BLEED DOWN OR BUILDS UP RAPIDLY, DRAIN HALF OF LOX AND REFILL. PRESSURE SHOULD BUILD UP TO NORMAL IN APPROX 5 MIN.
- D. LOG LOX SERVICING AND PURGE EVERY 25 PLUS 0 MINUS 5 FILLINGS INSTEAD OF 30 DAYS REQUIREMENT.

PW

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- 2. FNDINGS HERE INDICATE WE CANNOT OVERSTRESS THE IMPORTANCE OF HAVING LOX SERVICE RECEPTACLE AND FILL PROBE FREE OF MOISTURE PRIOR TO MATING.
- 3. GROUP PLAN TO CONTINUE INVESTIGATION AT NORTH BASE NEXT WEEK. FOLLOWING THIS A FIRM OPERATING PROCEDURE WILL BE ISSUED BY LAC.

END OF MSG